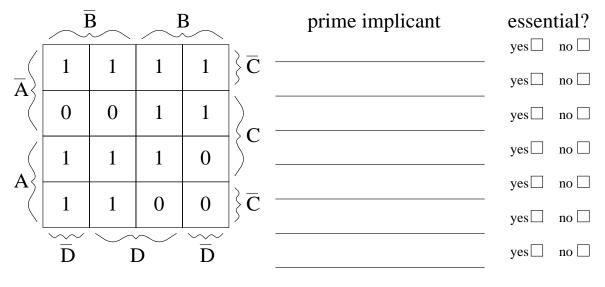
## Simplification and Implementation

**Part A** A desired logical function is specified in the Karnaugh map below. Circle the prime implicants (containing ones). Then list each product term derived from the map indicating which are essential. You won't necessary need all lines. Finally, write the simplified sum of products expression.



## $F_{(A,B,C,D)}(SOP) = \_$

**Part B** Implement the simplified sum of products expression from Part A using a direct transistor design approach.

Part C Compute a product of sums expression by forming prime implicants of zeros.

 $F_{(A,B,C,D)}(POS) = \_$ 

**Part D** Implement the simplified product of sums expression from Part C using only **3-input NOR** gates and inverters with mixed logic notation.